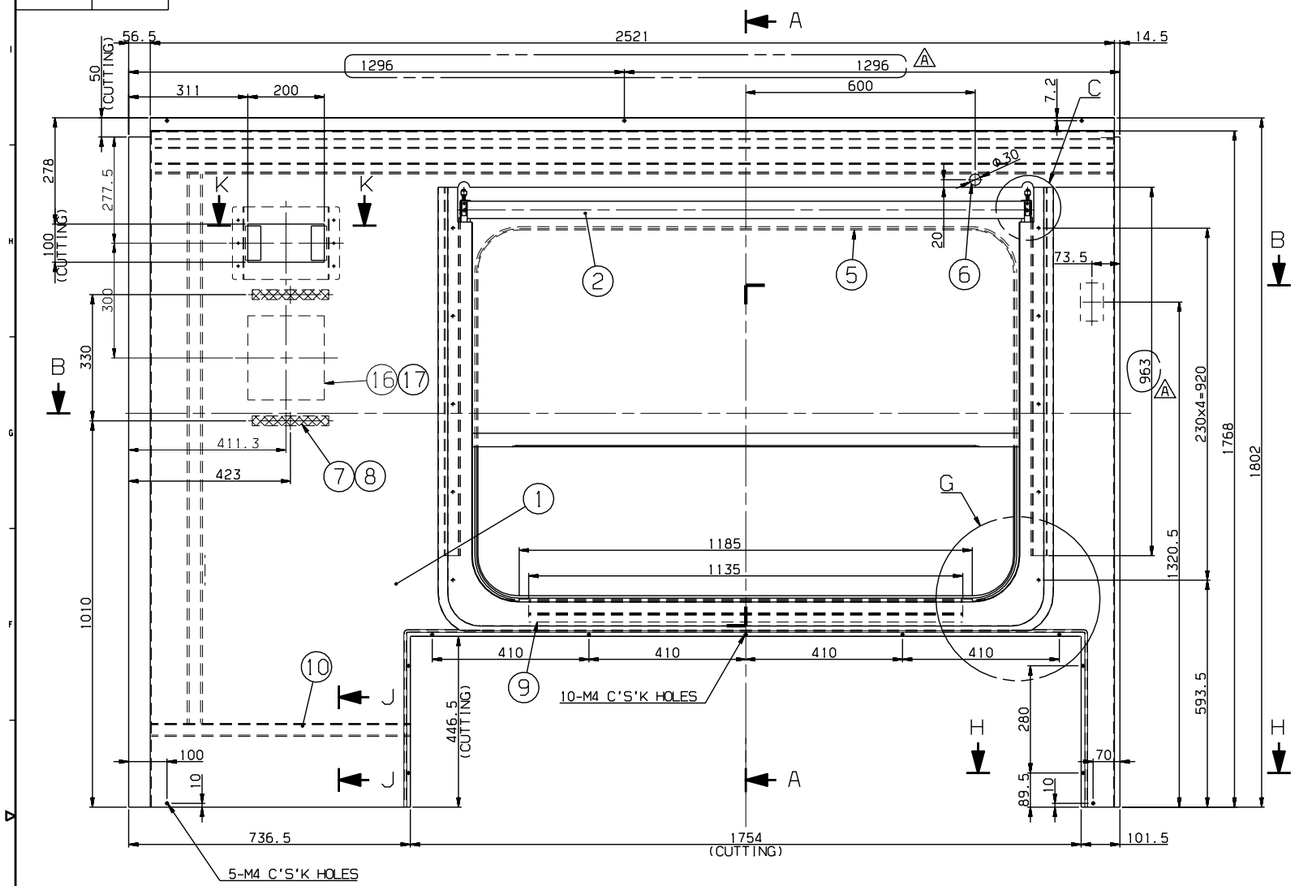
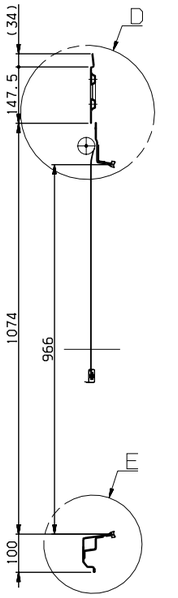
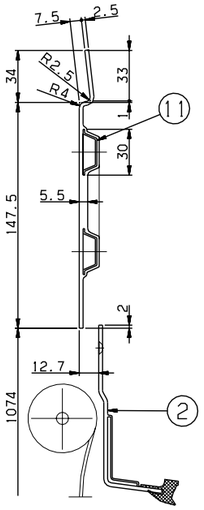
SPECIFICATION APPLIED

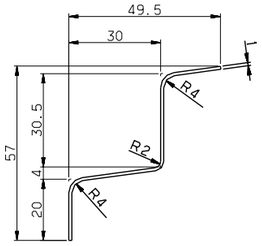




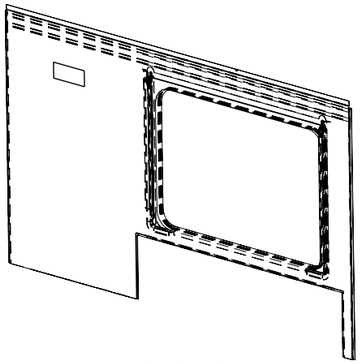
SECTION A-A



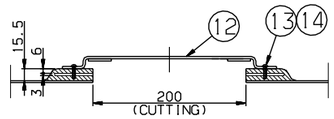
DETAIL D
SCALE=1/2



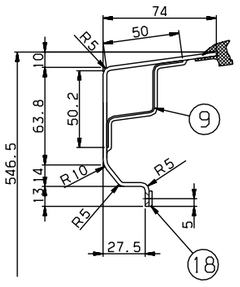
DETAIL #9
SCALE=1/1



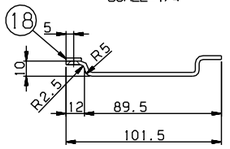
ISO VIEW



SECTION K-K
SCALE=1/4



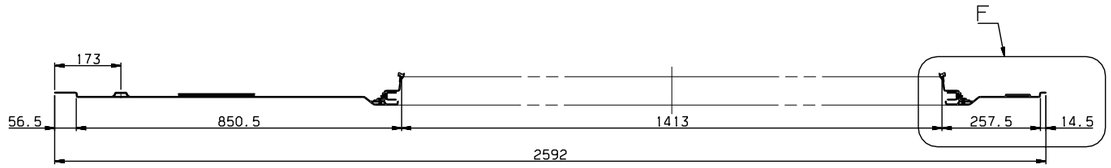
DETAIL E
SCALE=1/2



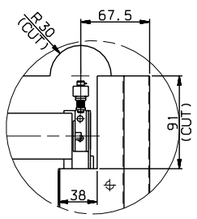
SECTION H-H
SCALE=1/2

NOTE

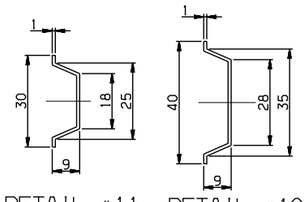
1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 5 SHALL BE CUT ADEQUATELY AND USED
3. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
4. PART 7 SHALL BE FIXED ON THE PART 1, AND PART 8 SHALL BE DELIVERED SEPERATETLY
5. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED
6. PART 4 SHOULD BE APPLIED WITH PART 19.



SECTION B-B

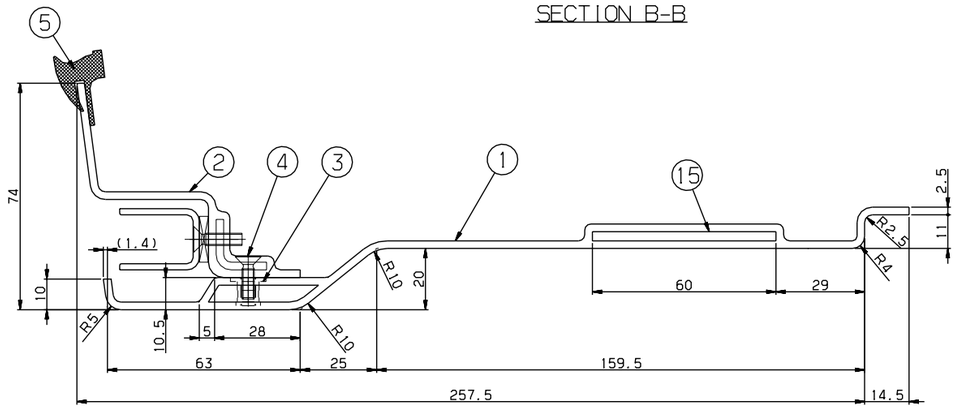


DETAIL C
SCALE=1/3

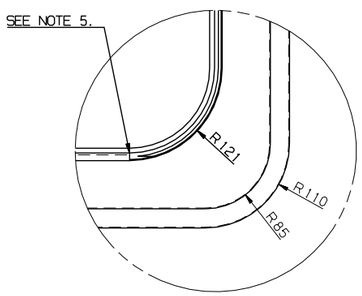


DETAIL #11
SCALE=1/1

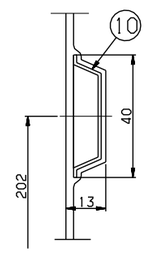
DETAIL #10
SCALE=1/1



DETAIL F
SCALE=1/1



DETAIL G
SCALE=1/4



SECTION J-J
SCALE=1/1

19	CP910004-406	ADHESIVE	ASSY	1	LOCTITE 242
18	RFP51135EJ0-018	PACKING	CR	1	T2x10x2700 MS39000-004(SC70-F2(CR))
17	RFP51135EJ0-017	PACKING	CR	1	T2x220x200 MS39000-004(SC70-F2(CR))
16	RFP51135EJ0-016	PACKING	CR	1	T10x220x200 MS39000-004(SC70-F2(CR))
15	RFP51135EJ0-015	SEAT,TAP	SUS304	1	PL,T3x100x60
14	RS60610-069S	SCREW,R.H	SUS304	6	M4x16
13	RFP51135EJ0-013	BRACKET	SUS304	2	T3x50x190
12	RFP55036AN0	BRACKET	ASSY	1	
11	RFP51135EJ0-011	STIFFENER	A1050P	2	T1
10	RFP51135EJ0-010	STIFFENER	A1050P	3	T1
9	RFP51135EJ0-009	STIFFENER	SUS304	1	T1,L=1135
8	RFP51135EJ0-008	DUAL_LOCK,FASTENER	ASSY	2	3M,SJ-3550,L=200(DUAL TAPE)
7	RFP51135EJ0-007	DUAL_LOCK,FASTENER	ASSY	2	3M,SJ-3551,L=200(DUAL TAPE)
6	RFP90013AN0	RUBBER,BUSH	ASSY	1	F2.2332
5	RFP51135EJ0-005	RUBBER,SECTION	ASSY	1	RFP51011AN0,L=4600
4	RS60607-098S	SCREW,F.H	SUS304	10	M4x14
3	RFP51135EJ0-003	NUTSERT	SUS304	10	M4
2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1	
1	RFP51135EJ0-001	PANEL	FRP	1	T2.5

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	검정 W.T	비고 REMARKS

승인 APP	JeongYul Lee 2014.10.24	재질 MAT'L	ASSY	마감 상태	
검도 CHK	KeongBong Park 2014.10.24	중량중 G.W		TITLE	WINDOW,MASK,TYPE DD
설계 DGN	HeonUk Lee 2014.10.24	일반공차	MC WD CT	도면 번호 DRG. NO	RFP51135EJ0 Ver. 00 Rev. -A
제도 DRG	HeeSook Jeong 2014.10.24		B B B	SCALE 1/8	매수 SHEET 1 of 1
	참고번 REF. NO.		SIZE A1		

RSD1402 RFP- 난-PRJT 참리번호 CATIA

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경 내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
Ax4	2014.12.18	ADDED PART NO.#19 & DIMENSION	RSD1402-U07	H.U.LEE	K.B.PARK	J.Y.LEE

본 도면은 당사 재산권과 기밀이 함유되어 있으며, 무단 복제, 배포 금지. PROPERTY OF ISSUING ENTITY, CANNOT BE DISTRIBUTED OR REPRODUCED WITHOUT AUTHORIZATION.

구분		A	B
주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
프레스	< 3	0.5	1
절삭 MACHINING	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

등급 GRADE	A	B
주조, 주강품 CASTING (±)		
~ 20M	8	14
~ 15M	7	12
~ 12M	6	10
~ 8M	5	8
~ 4M	4	6
~ 2M	3	4
~ 1M	2	3
~ 315	1	2
~ 120	1	2
~ 30	1	1

등급 GRADE	A	B	C
용접 구조물 WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	2.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2

등급 GRADE	A	B	C
기계 가공품 MACHINING (±)			
일반공차 일반공차표 GENERAL TOLERANCE			